# 4 Baltic Wood parquet - overview

# 4.1 Canadian Maple

Light coloured wood with delicately highlighted growth rings. Knots and characteristic darker pith wood may also occur depending on the grade (Elegance or Classic). Canadian Maple is a

hard wood (47 MPa) which allows it to be used in high traffic areas. It is perfect for rooms with traditional as well as modern interior design.



# Model 3-strip

The following features apply to a single element (board) only

Canadian Maple				Gra	ade					
Acer spp.	Elegan	ce	Comfo	ort	Class	c	Unique			
Classification No. EN 13489	•		Free class		Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>	ø≤1 mm ²)	ø≤25 mm	ø≤8 mm	ø≤25 mm	ø≤8 mm		
False heartwood, red and black	Unaccept	able	Unaccept	table	Without limitations		Unacceptable			
Surface fractures, non penetrating	Unaccept	able	Unacceptable		Up to 20 mm in length per board		Up to 20 mm in length per board			
Bark pockets	Unaccept	able	Unaccept	table	Up to 20 mm in len	gth per board				
Cracks caused by lightning	Unaccept	able	Unaccept	table	Unaccept	Unacceptable Without limitations		itations		
Slope of grain / Curly grain	Acceptable / Curly gra	ain unacceptable	Without lim	itations	Without lim	itations	in size or amount, as lo			
Sound pith	Accepta	ble	Accepta	ible	Accepta	ble	diminish the durabili of the fl	,		
Colour change	Naturally occur discolorations		Naturally occur discolorations		Accepta	ble	of the in	JOI		
Medullary ray	Accepta	ble	Accepta	ible	Accepta	ble				
Separator marks	Unaccept	able	Unaccept	table	Accepta	ble	1			
Biodegradation	Unaccept	able	Unaccept	table	Unaccept	able	Only log stain and blad accepta	-		



### **Model Full Plank**

Canadian Maple	Grade					
Acer spp.	Eleg	ance	Classic			
Classification No. EN 13489	Free	class	Free	class		
	Sound, intergrown Unsound		Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm	ø≤5 mm	ø≤20 ²) mm	ø≤8 <sup>2)</sup> mm		
False heartwood, red and black	Unacce	ptable	Without limitations		Without limitations	
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unacceptable		Up 50 mm in length per board			
Cracks caused by lightning	Unacce	ptable	Unacceptable			
Slope of grain / Curly grain	Without li	mitations	Without li	mitations		
Sound pith	Accep	table	Accep	table		
Colour change		Naturally occurring slight discolorations acceptable		table		
Medullary ray	Accep	table	Accep	table		
Separator marks	Unacce	ptable	Acceptable			
Biodegradation	Unacce	ptable	Unacceptable			

 $<sup>^{\</sup>mbox{\tiny 1)}}$  Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.2 European Maple

Light colour and structure, and depending on the grade (Comfort or Classic), small knots and occasional brown fibres. European

maple is a moderately hard wood (29 MPa), therefore it should only be used in living rooms or bedrooms.



### Model 3-strip

European		Grade									
<b>Maple</b> Acer spp.	Comfo	rt	Classi	ic	Unique						
Classification No. EN 13489	Free cla	ass	Free cla	ass	Free class						
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound					
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm ²)	ø≤25 mm	ø≤8 mm	ø≤25 mm	ø≤8 mm					
False heartwood, red and black	Unaccept	able	Without lim	itations	Unaccept	able					
Surface fractures, non penetrating	Unaccept	able	Up 20 mm in length per board								
Bark pockets	Unaccept	able	Up 20 mm in length per board								
Cracks caused by lightning	Unaccept	able	Unaccept	able	Without limitations						
Slope of grain / Curly grain	Without lim	itations	Without lim	itations	in size or amount, as lo	itutions					
Sound pith	Accepta	ble	Accepta	ble	diminish the durabil	,					
Colour change	Naturally occur discolorations	, ,	Accepta	ble	or the n	001					
Medullary ray	Accepta	ble	Accepta	ble							
Separator marks	Unaccept	able	Accepta	ble							
Biodegradation	Unacceptable		Unaccept	able	Only log stain and bla accepta	-					

 $<sup>^{\</sup>rm 1)}$  Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.3 Birch

The light colour of Birch wood, the delicate reflections of light on its shimmering lustre enhance the feeling of relaxation. Due to its average hardness (25 MPa) Birch is recommended for low traffic

areas. Depending on its grade (Comfort or Classic) some knots and dark pith may occur.



### Model 3-strip

Birch		Grade				
Betula spp.	Com	fort	Classic			
Classification No. EN 13489	Free class		Free class			
	Sound, intergrown Unsound		Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm ²)	ø≤25 mm	ø≤10 mm		
False heartwood, red and black	Unacceptable		Without limitations			
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unacce	eptable	Up 20 mm in length per board			
Cracks caused by lightning	Unacce	eptable	Unacceptable			
Slope of grain / Curly grain	Without I	imitations	Without I	mitations		
Sound pith	Accep	otable	Accep	table		
Colour change	,	curring slight ns acceptable	Ассер	table		
Medullary ray	Accep	otable	Accep	table		
Separator marks	Unacce	eptable	Acceptable			
Biodegradation	Unacce	eptable	Unacceptable			

 $<sup>^{\</sup>scriptscriptstyle 1)}$  Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.4 Ash Tree

A natural, full of character, Baltic Wood engineered parquet made of light toned ash wood. Depending on the grade (Elegance or Classic), it either has a harmonious light yellow colour or a diversified colour, ranging from light yellow to the dark brown colour of pith-wood. Ash

wood is hard and elastic (39 MPa), which makes it suitable for areas of normal traffic, like living rooms, hallways, etc. It suits perfectly both rustic and modern decoration styles.



### **Model 3-strip**

The following features apply to a single element (board) only

Ash Tree	Grade					
Fraxinus excelsior	Elegar	ıce	Classic			
Classification No. EN 13489	•		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤25 mm	ø≤2 mm		
False heartwood, red and black	Unaccept	table	Without lim	nitations		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unaccep	table	Up 20 mm in length per board			
Cracks caused by lightning	Unaccept	table	Unacceptable			
Slope of grain / Curly grain	Acceptable / Curly gr	ain unacceptable	Without lim	nitations		
Sound pith	Accepta	ible	Accepta	able		
Colour change	Naturally occurring sli accepta	-	Acceptable			
Medullary ray	Accepta	ible	Accepta	able		
Separator marks	Unaccept	table	Acceptable			
Biodegradation	Unaccept	table	Unacceptable			



# Model Full Plank

Ash Tree	Grade					
Fraxinus excelsior	Elegar	ıce	Classic			
Classification No. EN 13489	Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤5 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>	ø≤25 mm	ø≤8 mm		
False heartwood, red and black	Unaccept	table	Without lin	nitations		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unaccept	table	Up 50 mm in length per board			
Cracks caused by lightning	Unaccept	table	Unacceptable			
Slope of grain / Curly grain	Without lim	itations	Without lin	nitations		
Sound pith	Accepta	ible	Accepta	able		
Colour change	Naturally occurring sli accepta	-	Acceptable			
Medullary ray	Accepta	ible	Accept	able		
Separator marks	Unaccept	table	Acceptable			
Biodegradation	Unaccept	table	Unacceptable			

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.5 Beech

Looking light and fresh, Beech wood gives the interiors a warm and airy character. Its colour ranges from a harmonious whitish pale to a characteristic combination dark pith-wood and knots, depending

on the grade (Comfort or Classic). Beech wood floor is well fit for normal traffic areas (hardness of 37 MPa), it is recommended for living rooms, bedrooms or children's rooms.



### **Model 3-strip**

Beech		Grade							
Fagus sylvatica	Com	fort	Cla	ssic	Unique				
Classification No. EN 13489	Free	class	Free class		Free class				
	Sound, intergrown	Unsound	Sound, Unsound		Sound, intergrown	Unsound			
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤25 mm	ø≤2 mm	ø≤25 mm	ø≤2 mm			
False heartwood, red and black	Unacceptable		Over 50% of the surface - dispersed				Unacceptable		
Surface fractures, non penetrating	Unacce	ptable	Up 20 mm in length per board						
Bark pockets	Unacce	ptable	Up 20 mm in length per board		Without lim	itations nin			
Cracks caused by lightning	Unacce	ptable	Unacceptable		size or amou				
Slope of grain / Curly grain	Without li	mitations	Without limitations		they do not o				
Sound pith	Accep	table	Acceptable		the f				
Colour change	Accep	table	Accep	table					
Medullary ray	Accep	table	Accep	table					
Separator marks	Unacce	ptable	Accep	otable	1				
Biodegradation	Unacceptable		Unacce	eptable	Only log sta larval gallerie				

 $<sup>^{\</sup>scriptscriptstyle 1)}$  Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.6 Steamed Beech

Steamed Beech is a product of thermal processing of raw Beech wood. This gives Beech wood a slight pink hue. Looking light and fresh, it gives the interiors a warm and airy character. Its colour ranges from a harmonious pink hue to a characteristic combination

dark pith-wood and knots, depending on the grade (Elegance or Classic). The beech wood floor is well fit for normal traffic areas (hardness of 37 MPa), thus it is recommended for living rooms, bedrooms, chidren's rooms or hallways.



### Model 3-strip

The following features apply to a single element (board) only

Steamed Beech		Grade								
Fagus sylvatica	Eleg	ance	Com	fort	Classic		Unique			
Classification No. EN 13489	•		Free class		Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>	ø≤1 mm ²)	ø≤25 mm	ø≤2 mm	ø≤5 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>		
False heartwood, red and black	Unacce	eptable	Unacceptable		Over 50% of the surface - dispersed		Unacceptable			
Surface fractures, non penetrating	Unacce	eptable	Unacceptable		Up 20 mm in length per board		Up 20 mm in length per board			
Bark pockets	Unacce	eptable	Unacceptable		Up 20 mm in length per board					
Cracks caused by lightning	Unacce	eptable	Unacce	ptable	Unacceptable		Without limi	tations		
Slope of grain / Curly grain	Acceptable / Curly	grain unacceptable	Med all to a		in size or amount, as lo					
Sound pith	Accep	otable	Ассер	table	Ассер	table	diminish the durabili of the flo	,		
Colour change		/ Slight natural n acceptable	Accep	table	Accep	table	or the h	J01		
Medullary ray	Accep	otable	Accep	table	Accep	table				
Separator marks	Unacce	eptable	Unacce	ptable	Acceptable		1			
Biodegradation	Unacce	eptable	Unacce	ptable	Unacce	ptable	Only log stain and blac	-		



### **Model Full Plank**

Steamed Beech	Grade				
Fagus sylvatica	Eleg	ance	Classic		
Classification No. EN 13489	Free class		Free class		
	Sound, intergrown Unsound		Sound, intergrown	Unsound	
Knots 1)	ø≤5 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>	ø≤25 mm	ø≤8 mm	
False heartwood, red and black	Unacceptable		Acceptable		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board		
Bark pockets	Unacce	eptable	Up 50 mm in length per board		
Cracks caused by lightning	Unacce	eptable	Unacceptable		
Slope of grain / Curly grain	Without I	imitations	Without li	mitations	
Sound pith	Accep	table	Accep	table	
Colour change	Slight	change	Acceptable		
Medullary ray	Acceptable		Accep	table	
Separator marks	Unacce	ptable	Acceptable		
Biodegradation	Unacce	eptable	Unacceptable		

 $<sup>^{\</sup>mbox{\tiny 1)}}$  Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4.7 Oak

Classic and elegant engineered parquet made of yellow-brown Oak wood with slight or clear structure of the grain. Knots are acceptable, depending on the grade. Oak is a universal wood. Its functional and aesthetic qualities make it the most popular floor

material. The Oak floor tolerates well intensive use (hardness of 36 MPa) and is recommended for living rooms, hallways, kitchens or stairs.



### Model 3-strip

The following features apply to a single element (board) only

Oak		Grade							
Quercus spp.	Elega	nce	Nat	Natur Classic		Unique			
Classification No. EN 13489	•	)	_	<b>A</b>		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤8 mm <sup>2)</sup>	ø≤2 mm	ø≤8 mm	ø≤4 mm			
Sapwood	Unacce	ptable	15% of the surfa	ace - dispersed	Unacce	ptable			
Surface fractures, non penetrating	Unacce	ptable	Unacceptable Up 20 mm in len		Up 20 mm in length per board				
Bark pockets	Unacce	ptable	Unacce	ptable	Up 20 mm in ler	ngth per board	Without limitations		
Cracks caused by lightning	Unacce	ptable	Unacce	ptable	Unacce	ptable	in size or amount, as l diminish the durabili		
Slope of grain / Curly grain	Acceptable / Curly g	rain unacceptable	Without li	mitations	Without li	mitations	the flo	,	
Sound pith	Accept	table	Accep	table	Accept	table			
Colour change	Slight c	hange	Accep	table	Accept	table			
Medullary ray	Small one - a	acceptable	Accep	table	Accept	table			
Separator marks	Unacce	ptable	Unacce	ptable	Unacceptable		1		
Biodegradation	Unacce	ptable	Unacceptable		Unacce	ptable	Only log stain and bla	3	



#### **Model Full Plank**

Oak		Grade								
Quercus spp.	Elega	ince	Clas	ssic	Rus	stic	Unique			
Classification No. EN 13489	•	)	Free	class	Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤5 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>	ø≤20 mm	ø≤8 mm	ø≤50 mm	ø≤30 mm	ø≤50 mm	ø≤30 mm		
Sapwood	Unacce	otable	Unacce	ptable	Unacce	ptable				
Surface fractures, non penetrating	Unacce	otable	Up 20 mm in length per board		Up 20 mm in length per board					
Bark pockets	Unacce	otable	Up 50 mm in length per board		100 mm in length per board					
Cracks caused by lightning	Unacce	otable	Unacce	ptable	Unacce	ptable				
Slope of grain / Curly grain	Acceptable / Curly g	rain unacceptable	Acceptable / Curly o	grain unacceptable	Acceptable / Curly	grain unacceptable				
Sound pith	Accept	table	Without li	mitations	Without li	mitations	or resistance	of the floor		
Colour change	Slight va	riation	Accep	table	Accep	table				
Medullary ray	Small one -	acceptable	Accep	table	Accep	table				
Separator marks	Unacce	otable	Unacce	ptable	Unacce	ptable				
Biodegradation	Unacce	otable	Unacce	ptable	Unacce	ptable	Only log stain a galleries a			

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

<sup>&</sup>lt;sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

### 4.8 Red Oak

Engineered parquet made of slightly reddish oak wood with a clear grain structure and differing colours between individual slats. Oak is a universal wood. its functional and aesthetic qualities make it the most popular floor material. Oak floors tolerate well intensive use (hardness of 37 MPa) and are recommended for living rooms, hallways, kitchens or corridors.



### Model 3-strip

The following features apply to a single element (board) only

Red Oak			Grade		
Quercus spp.	Elegan	ce	Unique		
Classification No. EN 13489	•				
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤1 mm <sup>2)</sup>			
Sapwood	Unaccept	able			
Surface fractures, non penetrating	Unacceptable				
Bark pockets	Unacceptable		Without limitations		
Cracks caused by lightning	Unaccept	able	in size or amount, as long as they		
Slope of grain / Curly grain	Acceptable / C unaccept	, ,	do not diminish the resistance of t	,	
Sound pith	Accepta	ble			
Colour change	Slight cha	ange			
Medullary ray	Small one - ac	ceptable			
Separator marks	Unaccept	able			
Biodegradation	Unaccept	able	Only log stain and galleries acce		

# **4.9 American Cherry Tree**

A stylish Baltic Wood engineered parquet made of American Cherry presents warm and harmonious wood with a light structure. Delicate dark fibres, small knots and light coloured sapwood may show, depending on the grade (Elegance or Comfort). Due to its average hardness (35 MPa) American Cherry floors are recommended for living rooms, where it may perfectly enhance the character of the interior.



### **Model 3-strip**

American Cherry Tree	Grade Elegance	
Prunus serotina		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤3 mm <sup>2)</sup>	ø≤3 mm <sup>2)</sup>
Sapwood	Unacceptable	
Surface fractures, non penetrating	Unacceptable	
Bark pockets	Unacceptable	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Acceptable / Curly grain unacceptable	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

 $<sup>^{\</sup>scriptscriptstyle 1)}$  Cracks and holes caused by knots must be filled with putty.

If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

<sup>2)</sup> If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

# 4 Baltic Wood parquet - overview

# 4.10 European Walnut Tree

Expressive and vivid, Baltic Wood engineered parquet made of European Walnut shows great colour diversity, ranging from greyish-black, through intense browns to light beige. Sound, intergrown knots are acceptable. This parquet presents itself very well in both rustic and modern interiors. Walnut wood is of medium hardness (33 MPa), thus it is recommended for rooms like living rooms, bedrooms, or children's rooms.



### **Model 3-strip**

The following features apply to a single element (board) only

European Walnut Tree Juglans regia	Grade Comfort	
	Sound, intergrown	Unsound
Knots <sup>1)</sup>	ø≤10 mm	ø≤5 mm
Sapwood	Without limitations	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

# **4.11 American Walnut Tree**

Beautiful, noble and easy to install, American walnut wood floors create an intimate climate in modern and rustic rooms. Clear woodgrain constitutes an interesting composition of an intensive brown colour interlaced with delicate cream hues. Recommended for living rooms or bedrooms, the floor brings forth their individual and dynamic style.



### Model 3-strip

The following features apply to a single element (board) only

American Walnut Tree	Grade Comfort	
Juglans nigra		
Classification No. EN 13489	Free class	
	Sound, intergrown Unsound	
Knots <sup>1)</sup>	ø≤10 mm	ø≤5 mm
Sapwood	Without limitations	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	



### Model Full Plank

American Walnut Tree	Grade	
Juglans nigra	Com	fort
Classification No. EN 13489	Free class	
	Sound, intergrown Unsound	
Knots 1)	ø≤40 mm	ø≤20 mm
Sapwood	Without limitations	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

# 4.12 Doussie

Exotic Baltic Wood engineered parquet is made of African Doussie of deep orange-brown colour. It gives the interiors an exceptional warm character. Sporadic knots and lighter linear mineral streaks may show. Doussie's above average hardness (41 MPa) makes it suitable for living rooms, bedrooms, hallways, and kitchens.



The following features apply to a single element (board) only

Doussie	Grade Elegance	
Afzelia, spp.		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

# 4.13 Sapelle

Baltic Wood engineered parquet made of Sapelle is a red brown exotic parquet coming from equatorial Africa. Sapelle's durability and hardness (36 MPa) makes it suitable for use in living rooms, kitchens or bedrooms. The warm and rich browns give the interiors an original and exotic character.



### Model 3-strip

Sapelle	Grade Elegance	
Entandrophragma cylindri		
Classification No. EN 13489	Free	class
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Accep	table
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

<sup>&</sup>lt;sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

### 4.14 Jatoba

Exotic Baltic Wood engineered parquet made of Jatoba wood originating from South American forests. Its harmonious dark cinnamon colour enhances the style of the interior. Sporadic small knots may show. Thanks to its great resistance and hardness (71 MPa), the Jatoba parquet is recommended for high traffic areas, such as living rooms, bedrooms, kitchens, hallways. Jatoba floors emphasise the elegance and style of the interiors.



### **Model 3-strip**

The following features apply to a single element (board) only

Jatoba	Grade		
Hymenaea courbaril	Eleg	Elegance	
Classification No. EN 13489	Free class		
	Sound, intergrown	Unsound	
Knots 1)	ø≤5 mm	ø≤5 mm	
Sapwood	Unacceptable		
Surface fractures, non penetrating	Up 20 mm in length per board		
Bark pockets	Up 20 mm in length per board		
Cracks caused by lightning	Unacceptable		
Slope of grain / Curly grain	Without limitations		
Sound pith	Acceptable		
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)		
Medullary ray	Acceptable		
Separator marks	Unacceptable		
Biodegradation	Unacceptable		



# **Model Full Plank**

The following features apply to a single element (board) only

Jatoba	Grade Elegance	
Hymenaea courbaril		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤25 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	n Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

# 4.15 Wenge

Exotic Baltic Wood engineered parquet made of bitter chocolate coloured African Wenge wood ia a unique combination of exotic beauty and durability. Small knots may show. Thanks to its great resistance and hardness (61 MPa), Wenge floors are recommended for living rooms, lounge rooms, hallways and kitchens. The Wenge floor gives an exotic and unique look to both modern and classic interiors.



### **Model 3-strip**

The following features apply to a single element (board) only

Wenge	Grade Elegance	
Milleti laurentii		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unaco	ceptable
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	



### **Model Full Plank**

Wenge	Grade		
Milleti laurentii	Elegance		
Classification No. EN 13489	Free	class	
	Sound, intergrown	Unsound	
Knots 1)	ø≤20 mm	ø≤5 mm	
Sapwood	Unacceptable		
Surface fractures, non penetrating	Up 20 mm in length per board		
Bark pockets	Up 50 mm in length per board		
Cracks caused by lightning	Unacceptable		
Slope of grain / Curly grain	Without limitations		
Sound pith	Acceptable		
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)		
Medullary ray	Acceptable		
Separator marks	Unacceptable		
Biodegradation	Unacceptable		

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

# 4.16 Kambala / Irokko

This exotic Baltic Wood engineered parquet made of goldenbrown coloured African Kambala wood matches perfectly bright contrasting furnishings. Its average hardness (34 MPa) makes it suitable for living rooms, bedrooms, and kitchens.



The following features apply to a single element (board) only

Kambala / Irokko	Grade Elegance	
Chlorophora excelsa		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	



#### **Model Full Plank**

The following features apply to a single element (board) only

Kambala / Irokko	Grade Elegance	
Chlorophora excelsa		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤20 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.

### 4.17 Merbau

Baltic Wood engineered parquet made of intensely red-brown coloured Asian Merbau. This stylish wood is a unique combination of oriental beauty and durability, its high hardness (48 MPa) makes it perfect not only for living rooms and bedrooms but also for high traffic rooms, such as kitchens or hallways. The Merbau floor is recommended both for those who like extravagance and minimalism.



### **Model 3-strip**

The following features apply to a single element (board) only

<b>Merbau</b> Intsia bijuga	Grade	
	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	



### **Model Full Plank**

Merbau	Grade	
Intsia bijuga	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤20 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

<sup>1)</sup> Cracks and holes caused by knots must be filled with putty.